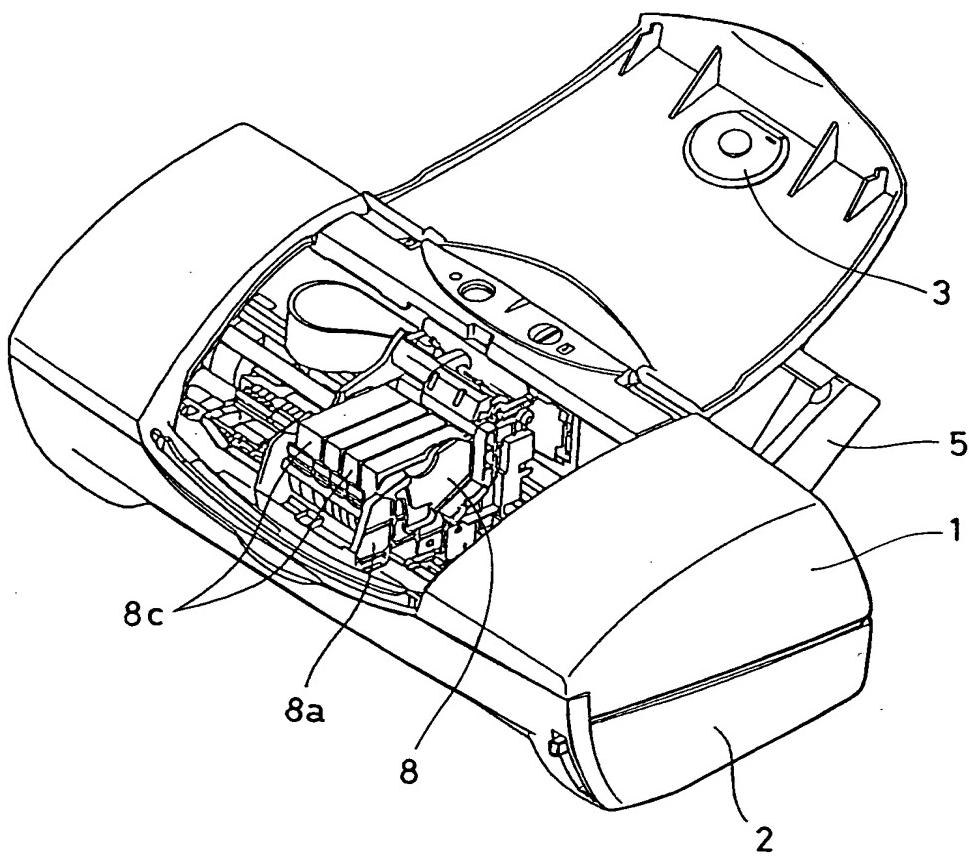


FIG. 1



2/12

FIG. 2

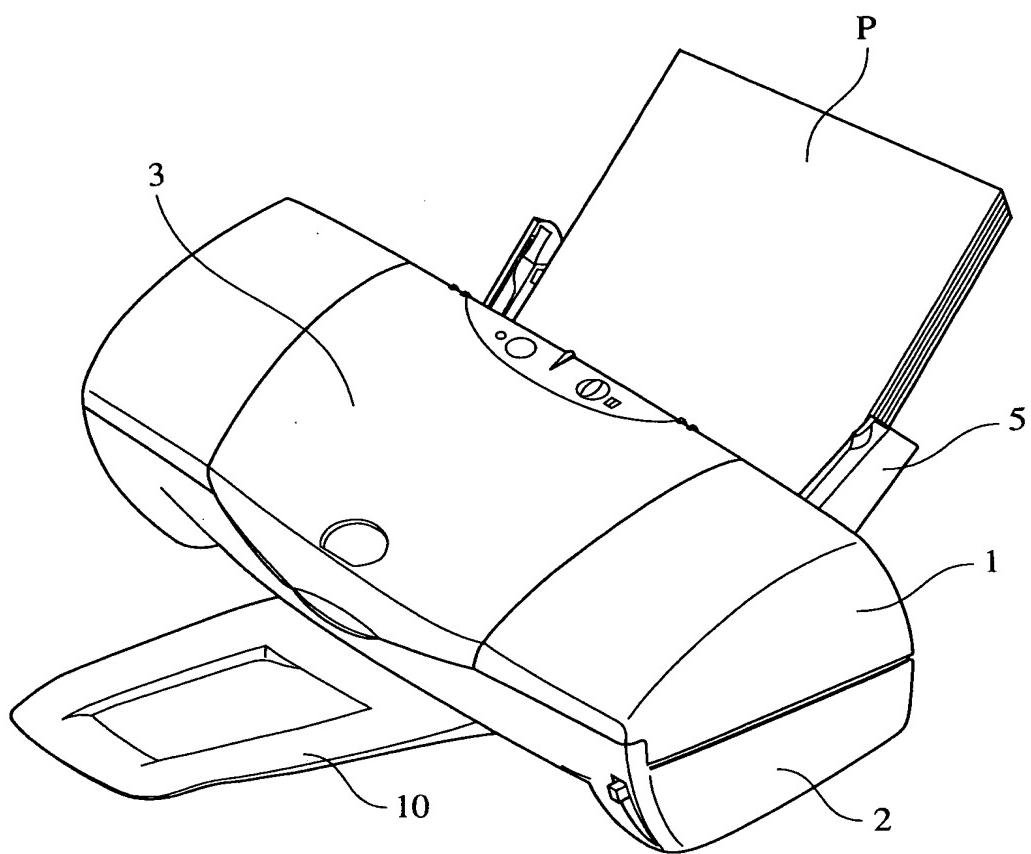


FIG. 3

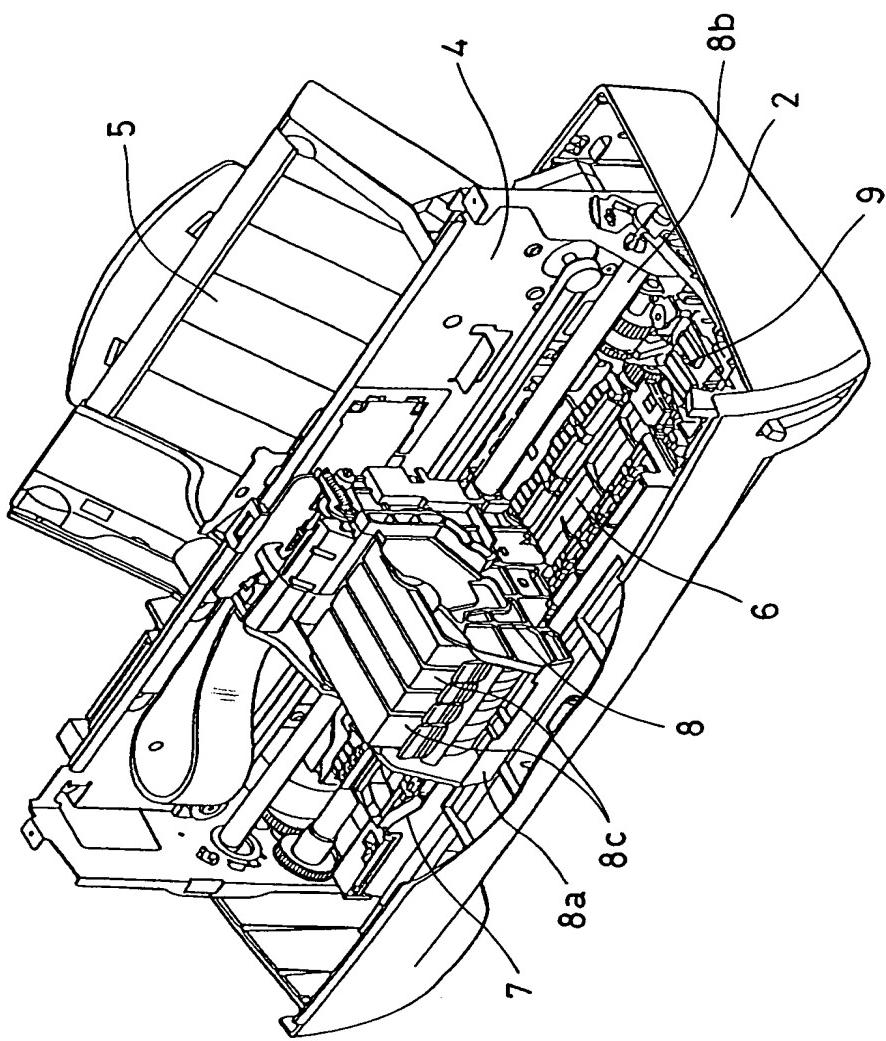


FIG. 4

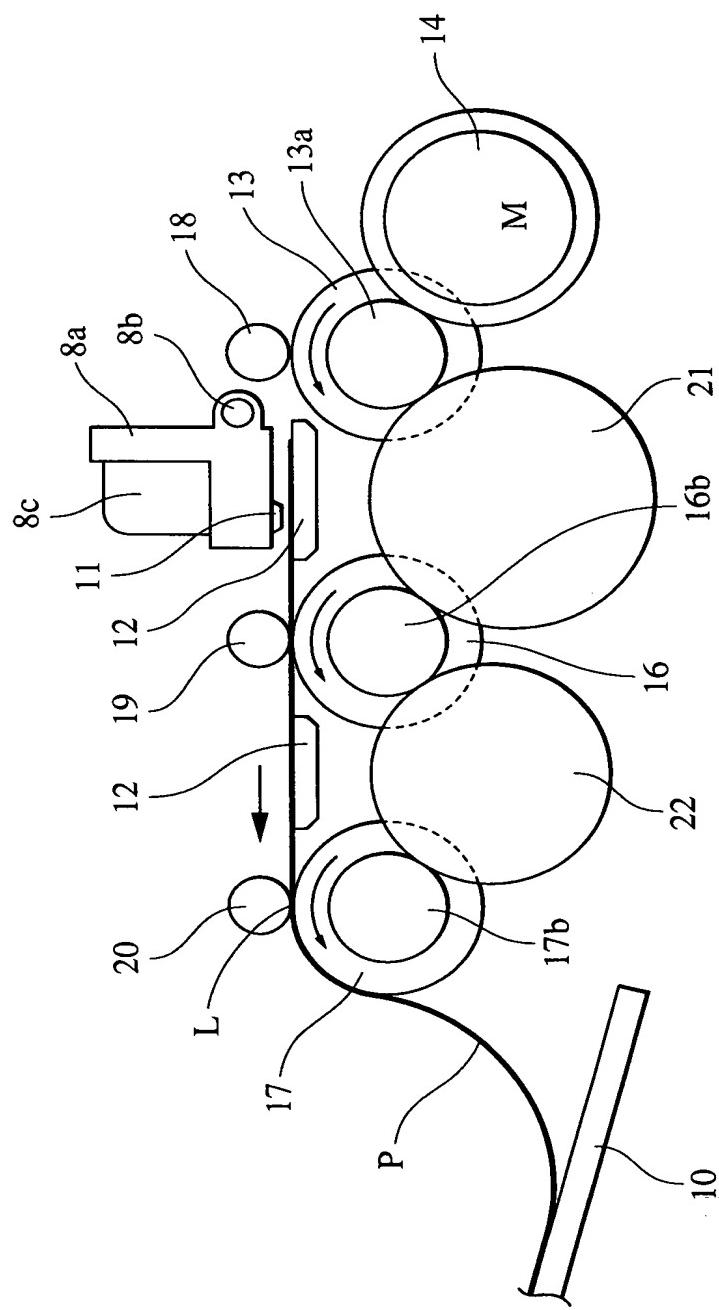
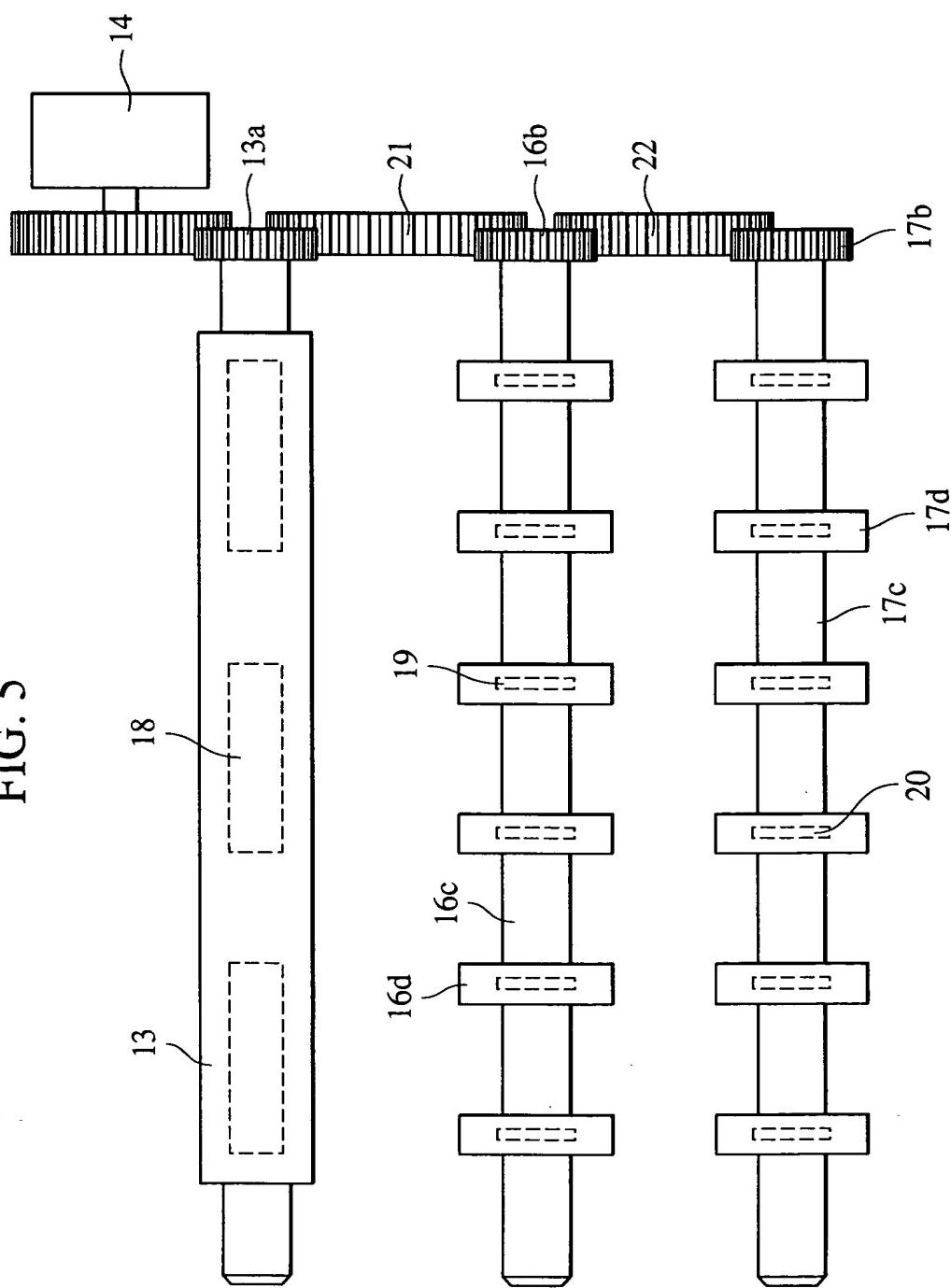


FIG. 5



## FIG. 6

- SECOND DISCHARGING ROLLER ① : PRECISION OF EXTERNAL CIRCUMFERENCE  $\pm 0.02\text{mm}$ ,  
PRECISION OF DEVIATION 0.05mm
- SECOND DISCHARGING ROLLER ② : PRECISION OF EXTERNAL CIRCUMFERENCE  $\pm 0.2\text{mm}$ ,  
PRECISION OF DEVIATION 0.3mm
- FIRST DISCHARGING ROLLER ③ : PRECISION OF EXTERNAL CIRCUMFERENCE  $\pm 0.02\text{mm}$ ,  
PRECISION OF DEVIATION 0.05mm
- FIRST DISCHARGING ROLLER ④ : PRECISION OF EXTERNAL CIRCUMFERENCE  $\pm 0.2\text{mm}$ ,  
PRECISION OF DEVIATION 0.3mm

TRANSPORTING PRECISION OF SHEET P IN THE EVENT OF TRANSPORTING THE SHEET P WITH  
THE COMBINATION OF THE SECOND DISCHARGING ROLLER 17 AND FIRST DISCHARGING ROLLER 16  
( $3\sigma$  VALUE : INCREMENTS OF  $\mu\text{m}$ )

SECOND DISCHARGING ROLLER \ FIRST DISCHARGING ROLLER	③	④
①	$\pm 12$	$\pm 15$
②	$\pm 35$	$\pm 40$

FIG. 7

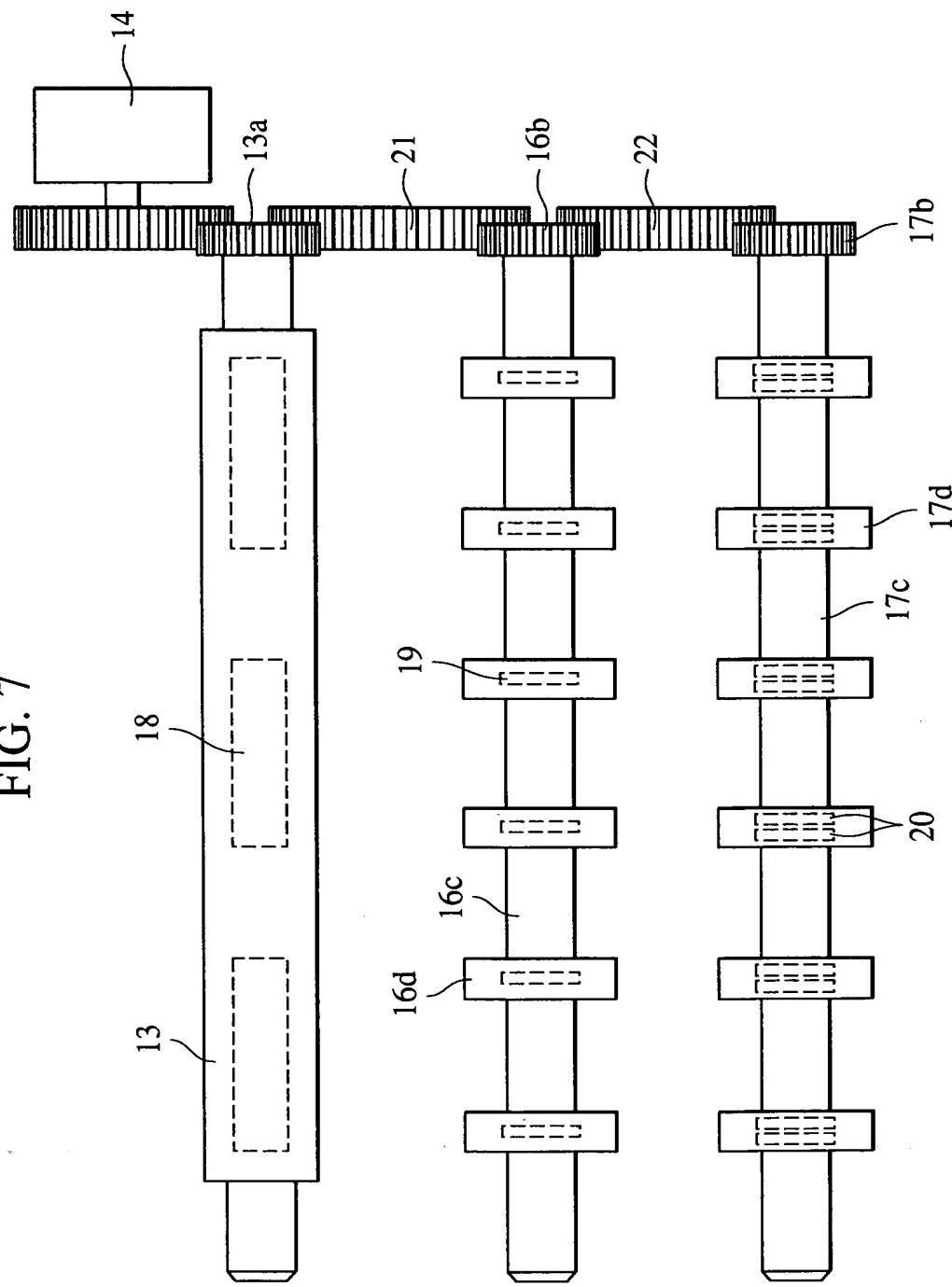
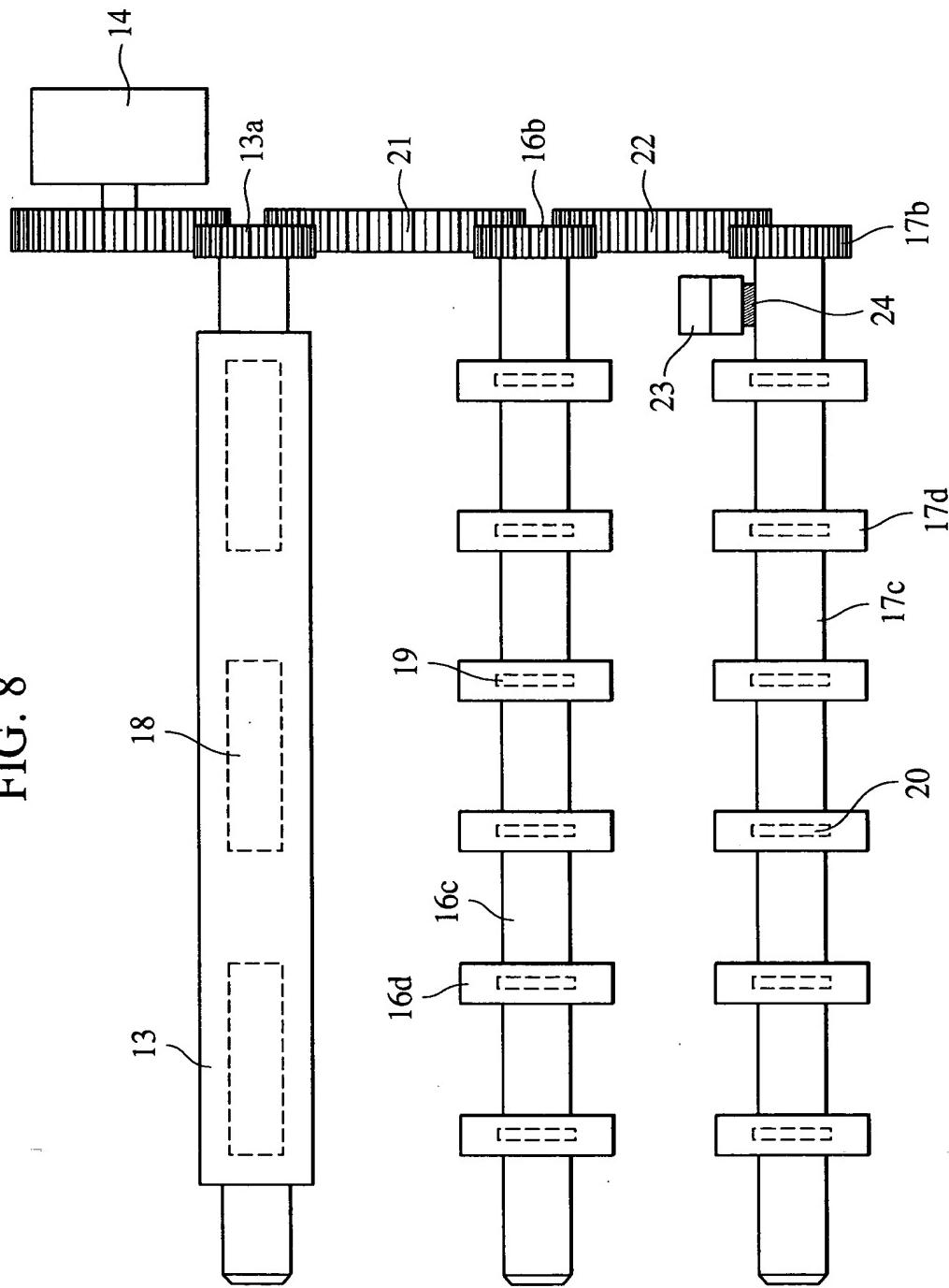
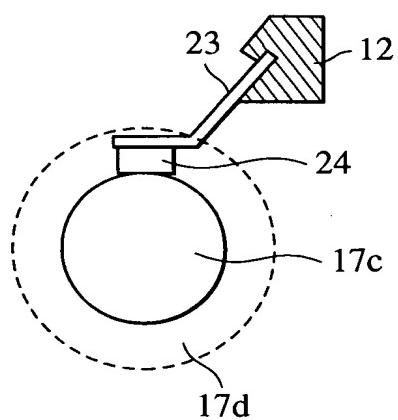


FIG. 8



9/12

FIG. 9



10/12

FIG. 10

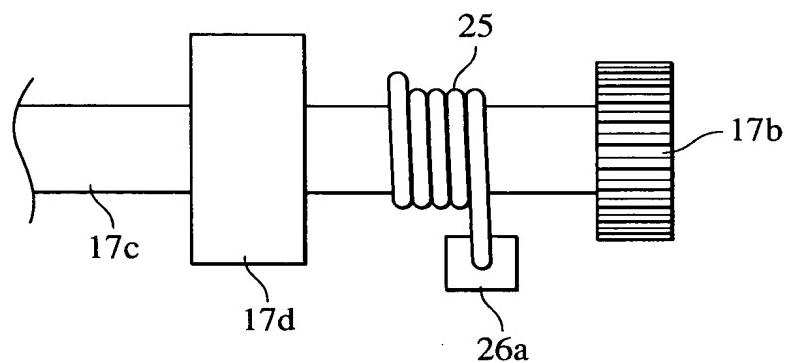
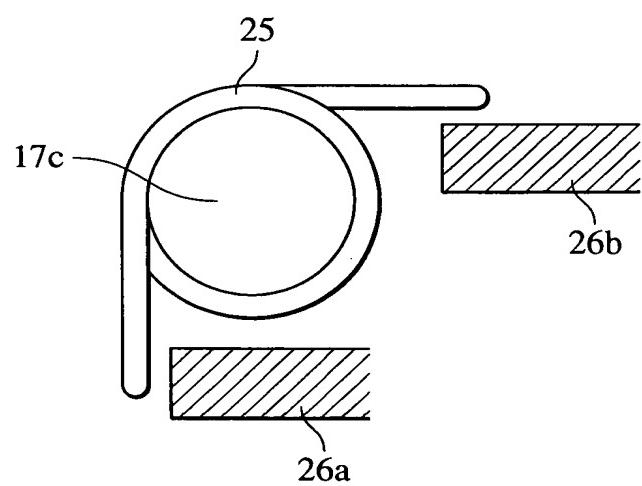
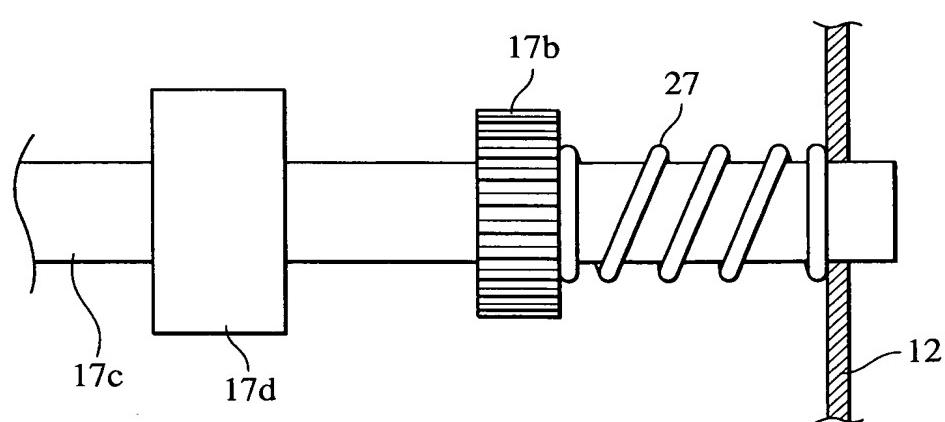


FIG. 11



11/12

FIG. 12



Cancelled  
4-2-03

12/12

FIG. 13

